

# RECOMMENDED FITTING INSTRUCTIONS FOR BOLT DOWN - GROUND & WALL ANCHORS

INSURANCE & SOLD SECURE APPROVED PRODUCTS

**PLEASE NOTE:**  
**THE UNIT MUST BE SECURED  
INTO GOOD SOLID CONCRETE**

**Stage;**

1. Using the anchor unit as a template drill through the holes with a 12mm diameter concrete drill to a depth of 10mm.
2. Remove the unit, then re-drill the four (or two) holes with a 16mm diameter concrete drill to a depth of 90mm.
3. Vacuum / clear the dust from the drilled holes.
4. Drop the four (or two) security bolts into the unit base and screw the expanding shield anchor section on to each bolt until it touches the underside of the base of the anchor - then drop the unit into the prepared holes in the concrete.
5. Tighten all bolts evenly to a torque of 25-30lbs.

Once the unit has been fitted satisfactorily, for total security it is recommended that you hammer the steel balls into the socket in the head of each bolt as shown right.

This will make it virtually impossible for a potential thief to remove the bolts again.



**Insight Security**

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